



C13

Thread colours used:



C8167

Here is an example of a wash, where the base denim is black, not indigo. The back of the fabric (weft) is still with white/ecru base, but the warp fibres are black. This means that the jeans will fade to grey - which is super exciting. The inspiration for this finish is based on a number of real garments, with wear marks patterns starting to appear. There is lovely breakage across the entire style, done with care and subtlety. Even though it been heavily washed, the dark shade from the original fabric is still there. You find these kinds of shades in 1960s Levis 501. The whisker pattern on the front legs and behind the knees are visible, with authentic high peaks. As this garment wash was going to be 1960s light stone look, we chose Coats C8167 (Ecru) as the main thread colour. This will match the grey/ecru of the washes and highlights, plus the threads will blend into the garment.

Additional Information:

Style Hand made by ENDRIME® Studio in West Sussex
Fabric used: Orta # 50113A-BLACK WARP / WHITE WEFT
Washed by experts at Jeanologia - with a Low EIM rating of 18 - made using a combination of Laser, G2 Pre-ozonic 10', Enzyme 30', eFlow atmos 08, ATMOSPHERIC 30', Acid enzyme, Light PP + damages, Tinted + Softening and Manual stitching



EIM[®]
SCORE
by: **Jeanologia**
 **18**
Low Impact



CONNECTING | PIONEERING | TRUSTED



C13

Thread colours used:



CONNECTING | PIONEERING | TRUSTED



C13

Thread colours used:



C8167



CONNECTING | PIONEERING | TRUSTED



C13

Thread colours used:



CONNECTING | PIONEERING | TRUSTED



C13

Thread colours used:



C8167

Additional Information about the Jean Construction:

This jean has been hand made by ENDRIME® Studio in West Sussex, UK using the very best Turkish Orta denim fabrics and the most advanced sustainable washing treatments by the experts in Jeanologia Spain.

The jean has been single needle tailored, with a combination of TEX 30, 60 and 90 thread in a selection of one or two thread colours.

Details include:

- 3D beltloops with string inside for extra durability and strength
- 3/16" edge stitch on centre front fly opening
- Fly stitch sewn with 1/8 twin needle stitch – going to single point
- Front Fly sewn with 1877 Neustadter Brothers Patented "Boss of the Road" one-piece continuous fly construction
- Front pockets sewn with 1/4" single needle edge stitch
- Run and fell clean construction seams 1/4" and 5/16" (single needle tailored)
- Chainstitch buttonholes sewn with a Reece 101 – Iron duke machine
- Waistband stitch sewn with chainstitch on a Kensei Special machine
- Bottom of back pockets sewn with extra fabric for reinforcement fabric
- Side seams were overlocked with a 1930s Union Special 39200
- Hem sewn with 1930s Union Special 43200G Bulldog machine, which creates vintage roping effect once washed
- Main sewing machine used was a Brother S-7300A-405P
- Coats printed woven label - dyed with plant based Ink
- Coats leather patched hand stamped with plant based Ink
- Coats Screw on Buttons 29L made by Jawaid Bross - Unfinished Silver Colour
- Unbranded Washer and Burr rivets in either, Silver, Copper or Gunmetal finish

This collaborative project involved 5 companies



x

ENDRIME®

x



x

Jeanologia®

x

JAWAID BROSS



CONNECTING | PIONEERING | TRUSTED



Thread Types



Epic EcoVerde

A 100% recycled premium polyester cospun sewing thread that has been precisely engineered to create durable, attractive seams on denim



Epic EcoVerde Rugged

A 100% recycled premium polyester cospun sewing thread designed for denim sewing. It has all the superior properties of Epic and in addition, is particularly resistant to harsh wash processes containing bleach.



Dual Duty EcoVerde

A premium quality cospun thread that combines a high tenacity 100% recycled polyester filament core with a Better Cotton Initiative (BCI) certified cotton cover.



Astra Ecoverde

A 100% recycled staple spun polyester (SSP) thread which is suitable for denim applications



Tre Cerchi

A mercerised cotton sewing thread, which takes up the dye consistently giving the best colour result every time on denim applications



EcoRegen

A range of 100% lyocell threads made from sustainably sourced wood pulp. It is an eco-friendly regenerated fibre which can be recycled and is fully biodegradable and compostable due to its cellulosic origin



CONNECTING | PIONEERING | TRUSTED

THANK YOU FOR USING THE DENIM VISUALISER

We hope you found it useful for planning your next collection.

If you have any questions or would like further information, please email:

techsupport@coats.com



CONNECTING | PIONEERING | TRUSTED