



# COATS® FLAME-RESISTANT SOLUTIONS

JULY 2025

[WWW.COATS.COM](http://WWW.COATS.COM)

ENGINEERED TO DELIVER



# About Coats

We are the global market leader in apparel threads, structural components and threads for footwear, and innovative pioneers in performance materials.

We are manufacturers of sustainability-led innovative products, and trusted partner to leading brands across all three segments and multiple industries.

Headquartered in the UK, Coats is a FTSE250 company and a FTSE4Good Index constituent, Coats takes part in the UN Global Compact and is committed to science-based sustainability targets for 2030 and beyond.

## Who We Are

### OUR PURPOSE

#### Why we exist

To connect talent, textiles and technology to make a better and more sustainable world.

### OUR VISION

#### What we are working to achieve

To be the world's leading industrial textiles company delivering innovation, digital solutions and sustainable value to all stakeholders.

### OUR VALUES

#### Unique culture

We are collaborative. We are agile. We have a 'can do' attitude. We are passionate. We are diverse.





# Flame-Resistant Solutions

Coats Flame-Resistant Solutions are designed to support the development of high-performance protective garments used in environments with elevated fire, heat, and safety risks. These include fire service suits, industrial workwear, military uniforms, and other flame-protective clothing where reliability and safety are non-negotiable.

Our flame-resistant sewing threads, reflective tapes, zippers, and other components are crafted to withstand extreme temperatures and harsh conditions—while meeting stringent global safety standards, such as EN ISO and NFPA. Whether it's arc flash protection, heat or flame resistance, Coats provides durable, dependable components that ensure garments perform under pressure.

By using innovative materials like meta-aramids, para-aramids, modacrylics, and advanced FR blends, our solutions deliver superior protection, long-term durability, and wearer comfort—without compromising on quality.

## Coats Flame-Resistant Product Range:

- FR Sewing Threads
- FR Fabrics
- Sew-on Reflective Tapes
- Reflective Heat Transfers
- FR Zippers
- FR Hook & Loop Fasteners

FR Hook & Loop Fasteners

Reflective Heat Transfers

FR Zippers

FR Sewing Threads

FR Fabrics

FR Sew-on Reflective Tapes

# Product Offer

## HEAT & FLAME PROTECTION

		Fire Fighters EN469, NFPA 1971, NFPA 1975, NFPA 1977/2112	Fire Fighters FAR 25.853 b : EN ISO 15025, 3795 CAN/CSG 155.22 & 20	Welding EN ISO 11611 / NFPA 2112	Industrial EN ISO 11612	Industrial EN ISO 14116	Industrial EN ISO 15797	Cut & Abrasion Protection	Military Specifications
Threads	Coats Pyrostar	•		•	•	•			
	Coats Firefly	•		•	•	•			•
	Coats Firefly Fil	•		•	•	•			•
	Coats FlamePro	•		•	•	•		•	•
	Coats Flamemaster	•		•	•	•			•
	Coats Protos Plus	•						•	•
	Coats Protos	•						•	•
	Coats Protos Fil	•						•	•
	Coats Helios C	•			•	•		•	
	Coats Helios K	•			•	•		•	•
Reflective Tapes	Signal FR Sew on Tape	•		•	•		•		
	Signal FR Heat Transfer	•		•	•		•		
Hook & Loop	Connect FR		•						•
Zips	Coats Firefly	•		•	•	•			•
FR Fabrics	FlamePro Standard				•				
	FlamePro Comfort				•				
	FlamePro Splash			•	•				
	FlamePro High Visibility				•				
	FlamePro Arc	•			•				
	FlamePro Perform	•		•	•				
	FlamePro FLX	•		•	•				

## OTHER PROTECTION

		Electro Static Protection EN 1149	Electric ARC Protection NFPA 70E, EN470, EN 149-1, EN 61340, ASTM 1959	EN ISO 20471 / ANSI/ISEA 107	Chemical: Acid Protection	Chemical: Alkali Protection	Clean Room Protection: Silicone Free	Foul Weather Protection	Military Specifications
Threads	Coats Aptan					•			
	Coats EcoVerde Epic SIF (antisil)						•		
	Coats EcoVerde Gral AWF (anti-wick)							•	
	Coats EcoVerde Gral AST (anti-static)	•							
	Coats EcoVerde Dual Duty								•
	Coats EcoVerde Epic				•				•
	Coats EcoVerde Astra				•				
Reflective Tapes	Signal Sew on Tape			•					
	Signal Heat Transfer			•					
Zips	Coats EcoVerde AWF (anti-wick)							•	•
	Coats Magnet Closure								
	Coats Extra Strong P								•
	Coats Total Plastic		•						
FR Fabrics	FlamePro Standard	•							
	FlamePro High Visibility			•					
	FlamePro Arc		•						
	FlamePro Perform	•							
	FlamePro FLX		•						



# Sewing Threads

**COATS**

*Pyrostar™*



LONG STAPLE SPUN  
META ARAMID

## **COATS® PYROSTAR™**

Coats Pyrostar is a 100% long staple spun meta-aramid sewing thread that offers outstanding, permanent heat and flame protection up to 371°C. It is ideal for flame resistant clothing which requires very fine seams without compromising strength. It is recommended for flame resistant embroidery.

**COATS**

*Firefly™*



STAPLE SPUN  
META ARAMID

## **COATS® FIREFLY™**

Coats Firefly is made with spun 100% meta-aramid, offering outstanding protection against heat and flame up to 371°C. Fire resistant protective garments require the highest level of security and durability to protect fire fighters, industrial workers and military combat personnel.

**COATS**

*Firefly™*  
*Fil*



CONTINUOUS FILAMENT  
META ARAMID

## **COATS® FIREFLY™ FIL**

Coats Firefly Fil is a fire resistant 100% meta-aramid continuous filament sewing thread. This thread offers excellent thermal resistance and protective seam durability in applications exposed to high external heat.

**COATS**

*Flamemaster™*



POLYESTER CORESPUN  
FLAME RETARDANT

## **COATS® FLAMEMASTER™**

Coats Flamemaster is a polyester corespun sewing thread with a special finish that offers excellent permanent flame protection. It is available in the most extensive shade range of any flame resistant sewing thread. Its corespun technology results in superior sewing performance.



# Sewing Threads

COATS

Protos™



STAPLE SPUN  
PARA-ARAMID

## COATS® PROTOS™

Coats Protos is a high strength, high modulus fire resistant sewing thread made from 100% para-aramid fibre. Coats Protos offers exceptionally high strength retention even at elevated heat ageing temperatures and can be used to stitch durable protective seams that can withstand burning flames, ballistic resistance and exposure to high temperatures.

COATS

Protos™ Fil



CONTINUOUS FILAMENT  
PARA-ARAMID

## COATS® PROTOS™ FIL

Coats Protos Fil is a fire-resistant sewing thread made from 100% para-aramid continuous filament. This thread offers excellent thermal resistance and protective seam durability in applications exposed to high external heat.

COATS

Helios™ K



STEEL CORE WITH  
PARA-ARAMID

## COATS® HELIOS™ K

Coats Helios K is a para-aramid wrapped sewing thread that is specifically engineered for a variety of technical safety products. The special steel core can withstand temperatures of approximately 400°C under mechanical strain and up to 1000°C without any mechanical strain.

COATS

Helios™ C



STEEL CORE WITH  
FLAME RETARDANT  
COTTON

## COATS® HELIOS™ C

Coats Helios C is a high performance sewing thread made from a steel core (steel class 1.4301 or AISI 304) with 8 to 10 steel wires wrapped with a flame resistant cotton cover. Helios C can resist temperatures of approximately 500 - 600°C without any mechanical strain and approximately 300°C under mechanical strain. The cotton cover will turn brown at temperatures between 180 – 220°C and will completely carbonise at higher temperatures.



# Sewing Threads

## PRODUCT RANGE

	Tex	Ticket	Strength cN	Elongation % Min - Max
Pyrostar	40	70	1600	16 - 26
	70	40	2750	17 - 27
	135	20	5800	17 - 27
Firefly	24	120	618	15 - 25
	27	110	655	20 - 32
	40	75	1007	22 - 32
	60	50	1307	18 - 34
	70	40	2445	25 - 40
	90	30	2267	27 - 38
Firefly Fil	21	140	2500	21 - 33
	40	75	1800	26 - 36
	60	50	2848	27 - 38
	80	40	3802	17 - 35
	80	40	6666	20 - 37
	120	25	5320	24 - 34
	135	25	6251	22 - 32
Flamemaster	30	100	1490	17 - 22
	40	70	1960	18 - 24
	70	40	3040	18 - 25

	Tex	Ticket	Strength cN	Elongation % Min - Max
Protos	40	75	3000	3 - 5
	45	60	10500	3 - 5
	50	60	4444	2 - 6
	60	50	4800	3 - 5
	70	40	4600	2 - 6
	80	40	6000	3 - 5
	90	30	18000	2 - 6
Protos Fil	105	30	20100	2 - 6
	40	75	6665	3 - 5
	80	40	13790	3 - 5
	90	30	13345	3 - 5
	90	30	18000	3 - 5
	90	30	6140	3 - 5
	90	30	49800	3 - 5
	135	20	27000	3 - 5
	135	20	20260	3 - 5
	150	20	25800	3 - 5
	150	20	28000	3 - 5
	210	15	64000	3 - 5
	350	10	50400	3 - 5
	500	6	84000	3 - 5
	700	5	95000	3 - 5
	120	24	2500	7 - 10
Helios C	150	18	2100	15 - 25
	210	13	2700	8 - 18
Helios K	90	30	8890	4 - 6
	210	13	6000	6 - 10



# Fabrics

## COATS FlamePro™ Standard



FLAME PROTECTION  
FABRIC AT HIGH  
TEMPERATURES

### COATS® FLAMEPRO™ STANDARD

Coats FlamePro Standard is a superior, inherently flame-resistant solution meticulously crafted from Modacrylic fiber blends. Engineered for safeguarding against heat, flame, and thermal hazards, it stands as the ultimate choice for demanding environments.

## COATS FlamePro™ Perform



FLAME RESISTANT FABRIC  
& STABILITY AT  
HIGH TEMPERATURES

### COATS® FLAMEPRO™ PERFORM

Coats FlamePro Perform is made with a unique FR blend and delivers outstanding flame resistance for keeping stability under high temperatures. The inherent thermal protection ensures no shrinkage occurs, while dope dyed fibres provide light and color fastness against laundry. From heat-blocking outer shell fabric for firefighters to protection against fatal hazards, FlamePro Perform is ideal for a range of applications requiring excellent durability against heat pulses and fire explosions.

## COATS FlamePro™ Comfort



THERMAL HAZARDS  
PROTECTION &  
SKIN COMFORT

### COATS® FLAMEPRO™ COMFORT

Coats FlamePro Comfort offers the perfect combination of ergonomic design and excellent protection against thermal hazards. Suited for a variety of applications that may lead to Heat, Flame and Thermal protection, this innovative fabric keeps the skin cool and dry for maximum comfort.

## COATS FlamePro™ Splash



MOLTEN METAL SPLASH  
PROTECTIVE FABRIC

### COATS® FLAMEPRO™ SPLASH

Coats FlamePro Splash is a metal molten splash protective fabric that is specially engineered to be lightweight, soft and flexible while maintaining durability for long lasting year. This fabric ensures excellent protection against radian heat, flame, metal splash and other smelting hazards due to its thermal resistant and metal-shedding design. Flamepro Splash has good wash fastness and is durable during and after laundry which increases the life of the garment and therefore return on investment.



# Fabrics

## COATS FlamePro™ FLX™



STRETCH FABRIC

### COATS® FLAMEPRO™ FLX™

Coats FlamePro FLX is an innovative fabric for personal protective equipment, specifically engineered to be soft, flexible and comfortable. It offers the perfect combination of ergonomic design and excellent protection against thermal hazards. Suitable for a range of applications, this flexible fabric gives its wearer freedom of movement while delivering ultimate protection.

## COATS FlamePro™ Arc



ARC-FLASH  
PROTECTIVE FABRIC

### COATS® FLAMEPRO™ ARC

The breakthrough innovation from Coats, FlamePro Arc – an inherently flame-resistant fabric that offers multi-norm protection against Arc Flash, Heat, and Flame, meeting industry safety requirements. It provides HRC 2 Arc Protection despite its lightweight design. It not only prioritizes comfort with lightweight workwear for enhanced mobility but also delivers exceptional color durability, ensuring long-lasting wear and outstanding value.

## COATS FlamePro™ High Visibility



FLAME RESISTANT  
& HIGH-VISIBILITY  
CERTIFIED FABRIC

### COATS® FLAMEPRO™ HIGH VISIBILITY

Coats FlamePro High Visibility is an inherently flame resistant and high-visibility certified fabric that is one of the lightest fabrics of its kind. The innovative construction of FlamePro High Visibility allows for improved comfort and aesthetics while meeting EN ISO safety norms. It offers you the same superb protection without compromise on performance or comfort.







# Fabrics

## PRODUCT RANGE

Product	Weight g/m <sup>2</sup>	Fabric Type	Width cm
FlamePro Standard	180 ±5%	Twill	150
	200 ±5%	Ripstop	152
	240 ±5%	Ripstop	152
	375 ±5%	Twill	152
FlamePro Perform	150 ±5%	Plain	152
	200 ±5%	Twill	152
	200 ±5%	Ripstop	152
	200 ±5%	Ripstop	152
FlamePro Comfort	120 ±5%	Plain	152
	150 ±5%	Plain	152
	170 ±5%	Twill	152
	180 ±5%	Twill	152
	200 ±5%	Twill	152
FlamePro Splash	310 ±5%	Sateen	160
	340 ±5%	Sateen	160
FlamePro FLX	205±5%	Twill	155
FlamePro Arc	194 ±5%	Twill Weave	152
FlamePro High Visibility	205 ±5%	2/1 Twill	160
	250 ±5%	Ripstop	160
	250 ±5%	Ripstop	160



# Reflective Sew-On Tapes & Heat Transfers

## COATS® SIGNAL™

Coats Signal offers a global selection of high-quality reflective tapes tailored for workwear, protective clothing, apparel, and accessories. These tapes, when illuminated by a light source, enhance visibility during nighttime or adverse weather conditions. Complemented by fluorescent elements, Signal tapes also enhance visibility in daytime and low light situations.

Signal products surpass the requirements of key high-visibility regulations, ensuring optimal performance. Designed for durability, our premium retroreflective tapes are engineered to withstand tough industrial laundry conditions, enduring up to 70 cycles, including tunnel drying at temperatures of 160°C.

Our range encompasses various products, including Sew-on Tapes for Domestic and Industrial Wash, Heat Transfers for both domestic and industrial use, Flame Resistant and Flame Retardant Sew-on Tapes, Heat Transfers, as well as Piping and Elastic Sew-On products.







# Sew-On Tapes

## FLAME RESISTANT AND FLAME RETARDANT

### Sew-on tapes for domestic and industrial wash

Coats Signal premium flame resistant and flame retardant retro reflective tapes are designed for maximum heat and flame protection, for great visibility and resistance to extreme conditions. These products are certified according to European, US and Australian protective clothing standards. Coats Signal retro reflective tapes are made of flame retardant cotton or meta-aramid and have been designed to withstand industrial washing.




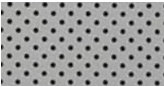


### APPLICATIONS






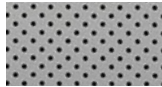


- Heat and flame protective clothing for firefighters
- Heat and flame protective clothing for industrial applications



# Sew-On Tapes

## TECHINAL DATA

Article		C422100	C42210P	C422310	C422810
Daytime colour					
				Yellow/Silver	Yellow
		Silver	Silver		
				Red/Silver	Red
Feature			Perforated		
Backing		FR cotton	FR cotton	FR cotton	FR cotton
Retro-reflective performance (cd/lux/m²)		500	500	500	75
60°C Domestic wash ISO 6330		100	100	60	30
75°C Industrial wash ISO 15797,method 8 tumble dry and tunnel dry		50	50		
Dry clean ISO 3175		50	50	50	30
EN ISO 20471 / EN 469		•	•	•	•
EN ISO 15384				•	•
ANSI/ISEA 107		•	•	•	•
NFPA 1971 / 1977 / 2112		•	•		
NFPA 1951					
CAN/CGSB 155.22 / CAN/CGSB 155.20					
STANDARD 100 BY OEKO-TEX®		•	•	•	•
Standard width (other widths available upon request)	50mm	•	•	•	•
	75mm			•	•
Make-up (standard width)	Meter / Roll	100	100	50	50

C412300	C41230P	C412400	C412500	C412500-00003	C41250P
					
Yellow/Silver	Yellow/Silver				
					
Red/Silver	Red/Silver	Yellow/Silver	Silver	Dark Grey	Silver
					
Orange/Silver	Orange/Silver				
		Perforated			Perforated
M-aramid	M-aramid	M-aramid	M-aramid	M-aramid	M-aramid
500	500	500	500	500	500
60	60	60	100	100	100
			50	50	50
50	50	50	50	50	50
•	•	•	•	•	•
•	•	•	•	•	•
•	•		•	•	•
•*	•*	•	•	•**	•
•*		•	•		
•*		•	•		
•	•	•	•	•	•
•	•	•	•	•	•
•	•	•			
100	100	100	100	100	100

\*Only for Yellow/Silver and Orange/Silver

\*\*Only NFPA 2112



TECHNICAL DATA

Article		C412800	C41280P
Daytime colour		<div></div>	<div></div>
		Yellow	Yellow
		<div></div>	<div></div>
		Orange	Orange
Feature			Perforated
Backing		M-aramid	M-aramid
Retro-reflective performance (cd/lux/m²)		125/75	125/75
60°C Domestic wash ISO 6330		60	60
Dry Clean ISO 3175		50	50
EN ISO 20471 / EN 469		•	•
EN ISO 15384		•	•
ANSI/ISEA 107		•	•
NFPA 1971 / 1977 / 2112			
NFPA 1951			
CAN/CGSB 155.22 / CAN/CGSB 155.20			
STANDARD 100 BY OEKO-TEX®			
Standard width (other widths available upon request)	50mm	•	•
Make-up (standard width)	Meter / Roll	100	100







# Heat Transfers

## FLAME RESISTANT AND FLAME RETARDANT

### Heat transfers for domestic and industrial wash

Coats Signal premium flame retardant retro reflective heat transfers are designed for maximum heat and flame protection, for great visibility and resistance to extreme conditions. These products are certified according to global protective clothing standards. Retro reflective silver grey heat transfers are designed to withstand industrial washing.


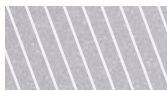


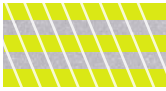
#### APPLICATIONS

- Heat and flame protective clothing for firefighters
- Heat and flame protective clothing for industrial applications

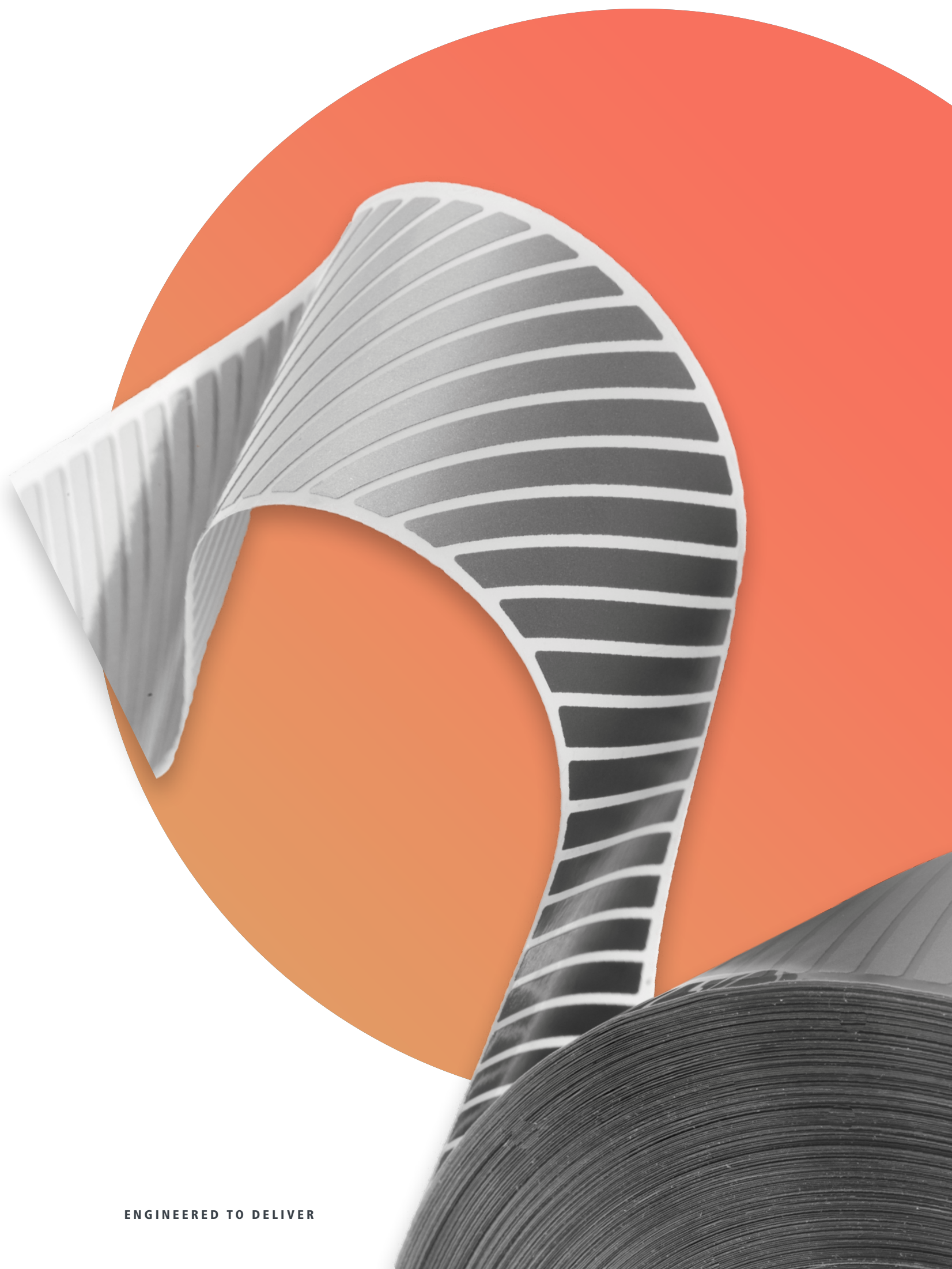


# Heat Transfers

## TECHINAL DATA

Article		C522100	C52210S	C52230S	C52250S
Daytime colour		 Silver	 Silver	 Yellow/Silver  Orange /Silver	 Yellow/Silver
Feature			Segmented	Segmented	Segmented
Backing		FR polymer film	FR polymer film	FR polymer film	FR polymer film
Retro-reflective performance (cd/lux/m²)		500	400	400	400
60°C Domestic wash ISO 6330		100	100	60	50
75°C Industrial wash ISO 15797, method 8 tumble dry and tunnel dry		50	50		
Dry clean ISO 3175		50	50	50	50
EN ISO 20471 / EN 469		•	•	•	•
EN ISO 15384		•	•	•	•
ANSI/ISEA 107		•	•	•	
NFPA 1971 / 1977 / 2112			•	•	
NFPA 1951				•*	
CAN/CGSB 155.22 / CAN/CGSB 155.20					
STANDARD 100 BY OEKO-TEX®		•	•	•	•
Standard width (other widths available upon request)	50mm	•	•	•	•
	75mm			•	•
Make-up (standard width)	Meter / Roll	200	200	100	100

\*Only for Orange/Silver







TECHNICAL DATA

Article		C522800	C52280S
Daytime colour			
		Yellow	Yellow
			
		Orange	Orange
Feature		Segmented	
Backing		FR polymer film	FR polymer film
Retro-reflective performance (cd/lux/m²)		125	100
60°C Domestic wash ISO 6330		60	60
Dry clean ISO 3175		50	50
EN ISO 20471 / EN 469		•	•
EN ISO 15384		•	•
ANSI/ISEA 107		•	•
NFPA 1971 / 1977 / 2112			
NFPA 1951			
CAN/CGSB 155.22 / CAN/CGSB 155.20			
STANDARD 100 BY OEKO-TEX®		•	•
Standard width (other widths available upon request)	50mm	•	•
Make-up (standard width)	Meter / Roll	200	200



# Zippers

## Flame resistant & retardant zipper for different applications

FR types	Material	Applications	EU Std.	US Std.
Coats Flame Resistant (Firefly Zipper)	Meta-aramid yarn	<ul style="list-style-type: none"><li>Heat and flame protective clothing for firefighters</li></ul>	EN469	NFPA1971
		<ul style="list-style-type: none"><li>Heat and flame protective clothing for industrial applications</li></ul>	EN11611 EN11612 EN14116	NFPA 1977 NFPA 1975 NFPA 1951 NFPA 2112 16CRF 1633
Coats Flame Retardant	Chemical treated	<ul style="list-style-type: none"><li>Workboots</li><li>Automotive interior</li></ul>	95/28/EC ECE R118 BS7177 BS5807	FMVSS 302

Available product	
Metal Zip - M6Y, M8Y	Plastic Zip - P60, P80
	
Spiral Zip - S60,S80	Coil Zip - R10, R15,R25
	



# Zippers



## FIREFLY ZIPPER

### For domestic and industrial wash

Coats Firefly Zipper is developed for maximum heat and flame protection to extreme conditions. Tape of these products is made of Meta-aramid yarn. Plastic teeth is made of special high temperature plastic. Both materials are with permanent flame resistant property to withstand industrial washing.

### APPLICATIONS

- Heat and flame protective clothing for firefighters
- Heat and flame protective clothing for industrial applications

Article	Metal		Plastic	
				
Size	5	8	5	8
Function type	Close end / Open end / 2 way open end			
Slider type	Zinc alloy autolock / Nonlock			
60°C Domestic wash ISO 6330	No change on fire resistant performance			
75°C Industrial wash ISO 15797, method 8 tumble dry and tunnel dry	No change on fire resistant performance			
Dry clean ISO 3175	No change on fire resistant performance			
Heat-resistance	260 °C			
EN 469	•	•	•	•
EN ISO 15384	•	•	•	•
NFPA 1971 / 1977 / 2112	•	•	•	•
NFPA 1975	•	•	•	•
NFPA 1951	•	•	•	•
CAN/CGSB 155.22 / CAN/CGSB 155.20	•	•	•	•
STANDARD 100 BY OEKO-TEX®	•	•	•	•









## FLAME RETARDANT ZIPPER

Coats Flame Retardant Zipper is developed for heat and flame protection for automotive interior and mattress. Both tape and teeth are chemical treated to resists ignition, slows flame spread, and ensures long-lasting protection.

### APPLICATIONS

- Mattress
- Workboots
- Automotive interior

Article	Spiral		Coil		
					
Size	5	8	5	8	10
Function type	Close end / Open end / 2 way open end				
Slider type	Zinc alloy autolock / Nonlock				
95/28/EC	•	•	•	•	•
ECE R118	•	•	•	•	•
BS7177	•	•	•	•	•
BS5807	•	•	•	•	•
FMVSS 302	•	•	•	•	•
STANDARD 100 BY OEKO-TEX®	•	•	•	•	•





# Hook & Loop Fasteners

**COATS® CONNECT™**

## Hook & Loop Fasteners

Coats Connect hook and loop fasteners is part of our range of high quality trim products. Connect has been developed in cooperation with leading suppliers and textiles manufacturers and can be used in a multitude of applications.

With our research and development capabilities we are able to provide optimum and customised solutions that meet our customer’s product and process requirements. In addition to the many widths and shades available in our standard Connect offer, we have a portfolio of products such as adhesive, flame retardant and elastic hook and loop fasteners to meet the particular and specialised needs of our customers.

## TECHNICAL DATA

Article	Flame Retardant
Hook article code	FAH1402
Loop article code	FAL1402
Substrate	100% Polyamide
Construction	Woven
Standard widths*	16 mm 20 mm 25 mm 30 mm 38 mm 50 mm 100 mm
Certifications	•
OEKO-TEX® STANDARD 100, Product Class I	•
EN ISO15025 (limited flame spread)	•
ISO 17493 (Heat resistance)	•
Washing instructions	
Standard length Meter / Flange	25

\*Other widths available upon request

For more information about **Connect**  
scan this QR code





# Our Sustainability Strategy

We are dedicated to integrating sustainability into our operations, continuously improving our environmental, social, and governance practices and this is reflected in our strategy and the short-, medium-, and long-term targets we have set.



## Energy

We reduce carbon emissions through more efficient use of energy and transitioning to renewable sources whenever they become available. This is our crucial contribution to combat climate change.



## Materials

With Coats EcoVerde we are driving the material transition away from virgin oil-based sewing threads. And we are on target to achieve 60% sustainable materials by 2026.



## Water

The colouration or dyeing process is where we use the most water in our operations. We take great care of water resource by reducing our water intensity and through the installation of water recycling facilities.



## Waste

Through all our processes we ensure that we recover, re-use and recycle as much material as possible. Where residual waste product is unavoidable, the waste is processed responsibly and always with the smallest impact on the environment.



## People

We have a responsibility to employees, their families, our communities and all the people in our wider supply chain who touch our business. Through policies, programmes and community events, we ensure that safety, wellbeing, fairness, equality, diversity and opportunity are always top of mind for everyone.







# Coats Expertise

## Pioneering Solutions for Flame Resistant Clothing

With our global expertise, innovative solutions, and technical support, Coats can help you meet your current and future needs. We offer a wide range of products that will enhance the quality of your products.



For more information visit  
**[www.coats.com](http://www.coats.com)**

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