

COATS *EcoVerde*™
Sylko™
Shadecard



STRIP 1		STRIP 2		STRIP 3		STRIP 4		STRIP 5		STRIP 6		STRIP 7		STRIP 8		STRIP 9		STRIP 10		STRIP 11		STRIP 12	
B1719		B1284		B8314		B2705		B8792		B3135		B2452		B0113		B8935		B4355		B3670		B7408	
B1003		B1261		952TH		B8141		B4078		B3160		B8710		B3884		B4079		B4347		B3632		B7224	
NATRL		B1286		B1327		B0094		B1158		B4399		B2463		B3898		286TA		B0618		B4005		B1704	
B0216		B1282		B0327		B8105		B0325		B3168		B1128		B3891		B8653		B0121		B3690		B9355	
B9130		B1256		B2367		B1322		B0324		B0103		B2431		B3928		B8932		B4341		B3698		B7416	
565QP		B1423		B0329		B8376		B2351		B3163		B2225		B0115		B8921		B4357		B3610		B7406	
B2707		B1265		B8974		B8393		B2328		B3105		B2245		B3831		B7899		B4155		B4326		B7235	
B8183		B1269		B2358		B8621		B2316		B3137		B2244		B3845		B4910		B4143		B4315		B4687	
B8257		B1431		B1371		B8619		B2140		B3146		B2246		294TA		B3955		B0622		714AM		B7414	
B8143		B1432		B1360		B8651		B8977		B3154		B2256		B4015		B0119		B8378		B4306		B7407	
B1156		B1270		B1235		B8780		B8365		B1330		B3869		B4016		691TM		858PA		B4646		B7267	
B1171		B1273		B1112		B8768		856PA		B2158		B2275		B3796		B4367		B3319		B4651		B0402	
B1182		B0207		B1233		B2330		B8367		B1041		B3432		B3992		B4374		B8723		637TA		B7411	
B1183		B1271		B1899		B2285		B0326		811PA		B2291		B3960		B4369		B8740		B4972		B7348	
B1181		324TH		919PA		B2298		B8350		B2120		B3435		B3989		B3684		B3364		B4942		B7404	
B1195		B2470		B1339		B2310		B1345		B2159		B3488		B3375		B4370		B0143		B4117		B7536	
B1234		B1418		B8129		B2292		B2160		B1328		B3487		B3377		B4916		B3178		B4144		B6998	
B1236		B1413		B8146		B2375		B2153		B1394		B3483		B3951		B4918		B4398		B0607		B6317	
B1237		B1415		B8134		B8724		B3170		B2488		B3456		B3976		B4955		B3671		B4686		B7491	
B1900		B1435		B8175		B8759		B3167		B2485		B3439		B3979		B4654		B3672		B4688		B7484	
B1214		B1439		B8180		B8715		B3164		B2464		B3872		B8725		637TH		B3674		B7263		B7410	
B1222		B1464		B1325		B8915		B3174		B2458		B2224		B3949		B4322		B3660		B7412		B7403	

Please note this is a colour reference and should be used for guideline purposes only.
We strongly advise against printing this shadecard, as lighting conditions and printer limitations may distort the final colour displayed.
For a true representation of the desired shade against fabric material, a physical shadecard should be used.

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STRIP 13		STRIP 14		STRIP 15		STRIP 16		STRIP 17		STRIP 18		STRIP 19		STRIP 20		STRIP 21		STRIP 22		Fluorescent Colours* STRIP 23		Fluorescent Colours STRIP 24	
B7409		B7972		B6325		942TH		B5193		B5232		B5320		B5310		B4080		678TM		B1190		B2450	
B7390		B7896		614AM		B6977		B5251		B5235		347TH		B8309		B9342		B9509		B0039		B2252	
B7402		988PA		B6335		B0419		B5249		B5209		B0512		227TH		B9608		303TA		B1197		B2129	
B4640		B7440		B6383		B6940		B5163		B5929		B5318		B8394		679TM		B9946		B0037		B2299	
B7323		B7442		B6124		B1755		B6661		B6612		B5359		B5772		B9632		B1709		B0036		B0034	
B7401		B7422		B6153		B6999		B5151		B5989		B5364		B5771		B9532		B1710		B1220		B3440	
B7415		545PB		B6155		B6350		B0502		B5238		B1775		B5751		B1862		B9636		B1239		B3654	
B7405		B7439		B6698		B6666		B5245		B1582		B5372		B5917		B0706		B9558		B1238		B3114	
B7400		923TM		B6663		B6910		B5242		B5992		B5037		B1711		523TM		B1959		B1240		B0047	
B7444		B7578		B6628		B6981		B5391		B5962		B5373		B9163		B9595		B9901		B1290		B3650	
B7413		B6984		B5206		B6972		B5395		B5526		B5384		B9180		B9126		960PA		B1293		B3645	
B4653		B4031		B6665		552PB		B5248		B5752		B5382		B9123		B1895		B9912		B2146		813PA	
B7387		B7877		B6136		B6975		B5129		B5757		B5351		B9190		B9143		B9914		B2428		05LTC	
B7526		B7878		B6109		B0413		B5241		B5939		B0538		549PB		B1718		B9953		B2494		79RQU	
B7905		B0139		B0273		B6399		B1562		861PA		B5377		B9344		B9369		B0900		B0045		360TM	
B7926		B1569		B6323		B4067		B5250		B9596		B5343		B9182		B9160				B0129			
B7898		597PB		B6362		B0542		B5231		B5542		B5348		B9379		915TM							
B7520		B9172		B6327		B6160		B5237		857PA		B5387		B9365		91UJY							
B7983		B9169		B6360		B5185		B5226		B0499		B5764		B8371		B9119							
555PB		B0628		B6365		B5281		B5219		B1178		B5773		B8373		B9120							
B7897		821PA		B6938		B5170		B5236		B1199		B5374		B1965		B9162							
616AM		B6380		B6947		B5148		B5126		B1198		B5316		B0396		B9148							

*All shades in row 23 & 24 are fluoresent - it means the reflectance curve is at some point above 100.

Coats Sylko™ Metallic

I9682	
I8916	
I8914	

COATS
Sylko™
Metallic

DECORATIVE
EMBROIDERY

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Coats® EcoVerde™ Sylko™

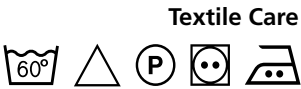
Coats EcoVerde Sylko is a 100% recycled trilobal polyester thread for machine embroidering with superior lustre, durability and smooth operation at the highest speeds. It is a popular choice among embroidery customers seeking enhanced performance.

Coats EcoVerde Sylko embroidery thread allows you to create beautiful, attractive logos and decorative seams on clothing and accessories that are subject to wear and tear or frequent washing.

We provide our most popular embroidery thread in an extensive range of colours.

Coats EcoVerde Sylko is made from 100% recycled trilobal polyester. Please refer to the below table for the properties of Coats EcoVerde Sylko 100% recycled trilobal polyester embroidery thread and the advantages compared with viscose rayon thread:

Property	Benefits of Coats EcoVerde Sylko 100% recycled trilobal polyester embroidery thread
Lustre / sheen	The trilobal cross-section of the filament combines high strength with excellent sheen.
3D-effect	Coats EcoVerde Sylko gives more volume to satin stitches and a slight 3D effect.
Abrasion resistance	Coats EcoVerde Sylko 100% recycled trilobal polyester has a high level of abrasion resistance making it particularly suitable for sportswear.
Chemical resistance	100% recycled trilobal polyester is more resistant to chemical damage and degradation than viscose rayon.
Strength / tenacity	Coats EcoVerde Sylko exhibits excellent tenacity. Multi-head embroidery machines can be run at high speed with less thread breaks.
Colour fastness	For the highest level of colour fastness, use Coats EcoVerde Sylko WF which is available in a select range of shades.



On our joint journey to circularity and as we work collaboratively towards solving the challenges of the textile industry, there is now an additional Coats Sylko embroidery thread in our sustainable range. Coats Sylko Eco-B has properties built into the chemistry of the polyester polymer to reduce synthetic fibre accumulation should the garment end up in landfill or in the ocean at end-of life.

The recycled trilobal polyester filament of Coats Sylko Eco-B incorporates an additive from CiCLO® which creates biodegradable “spots” in the polymer matrix. These spots act like nutrient sources for microbes that naturally exist in the environment. That means, when textiles made with CiCLO®-enhanced fibres and filaments end up in environments where biodegradation can occur naturally, microbes are attracted to the fibres and filaments and can mineralise them at rates comparable to natural fibres, such as wool. This mechanism is only activated under conditions that allow for biodegradation.

For more information on Coats Sylko Eco-B, please talk with your Coats representative or visit www.coats.com

Coats® is your trusted partner for embroidery expertise. **Coats® Embroidery Solutions Centres** located in key embroidery markets service both local customers and global partners with embroidery technical support, ensuring you get the result you expect. Our extensive, creative product range in embroidery and embellishment threads meets the most imaginative expectations. Whether metallic, glow-in-the-dark, reflective or matt-effect embroidery, it is your choice.

Since conditions and applications vary considerably in the use of a product, the customer and/or user should assure themselves that the product meets end customer requirements and is suitable for the intended end use. Coats® accepts no liability for unsuitable or improper use or application of products. Information provided is based on current averages and should be taken only as indicative. Coats® accepts no liability for the preciseness and correctness of the information provided. Shade cards are updated from time to time, please be sure you are referring to the most recent publication. Coats® is a registered trademark of J. & P. Coats Limited. Coats EcoVerde™, Sylko™ and Eco-B™ are trademarks of J. & P. Coats Limited.

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CODE	STRIP	CODE	STRIP	CODE	STRIP	CODE	STRIP	CODE	STRIP	CODE	STRIP	CODE	STRIP
05LTC	24	B0413	16	B1418	2	B2705	4	B4079	9	B5320	19	B6998	12
227TH	20	B0419	16	B1423	2	B2707	1	B4080	21	B5343	19	B6999	16
286TA	9	B0499	18	B1431	2	B3105	6	B4117	11	B5348	19	B7224	12
294TA	8	B0502	17	B1432	2	B3114	24	B4143	10	B5351	19	B7235	12
303TA	22	B0512	19	B1435	2	B3135	6	B4144	11	B5359	19	B7263	11
324TH	2	B0538	19	B1439	2	B3137	6	B4155	10	B5364	19	B7267	12
347TH	19	B0542	16	B1464	2	B3146	6	B4306	11	B5372	19	B7323	13
360TM	24	B0607	11	B1562	17	B3154	6	B4315	11	B5373	19	B7348	12
523TM	21	B0618	10	B1569	14	B3160	6	B4322	9	B5374	19	B7387	13
545PB	14	B0622	10	B1582	18	B3163	6	B4326	11	B5377	19	B7390	13
549PB	20	B0628	14	B1704	12	B3164	5	B4341	10	B5382	19	B7400	13
552PB	16	B0706	21	B1709	22	B3167	5	B4347	10	B5384	19	B7401	13
555PB	13	B0900	22	B1710	22	B3168	6	B4355	10	B5387	19	B7402	13
565QP	1	B1003	1	B1711	20	B3170	5	B4357	10	B5391	17	B7403	12
597PB	14	B1041	6	B1718	21	B3174	5	B4367	9	B5395	17	B7404	12
614AM	15	B1112	3	B1719	1	B3178	10	B4369	9	B5526	18	B7405	13
616AM	13	B1128	7	B1755	16	B3319	10	B4370	9	B5542	18	B7406	12
637TA	11	B1156	1	B1775	19	B3364	10	B4374	9	B5751	20	B7407	12
637TH	9	B1158	5	B1862	21	B3375	8	B4398	10	B5752	18	B7408	12
678TM	22	B1171	1	B1895	21	B3377	8	B4399	6	B5757	18	B7409	13
679TM	21	B1178	18	B1899	3	B3432	7	B4640	13	B5764	19	B7410	12
691TM	9	B1181	1	B1900	1	B3435	7	B4646	11	B5771	20	B7411	12
714AM	11	B1182	1	B1959	22	B3439	7	B4651	11	B5772	20	B7412	11
79RQU	24	B1183	1	B1965	20	B3440	24	B4653	13	B5773	19	B7413	13
811PA	6	B1190	23	B2120	6	B3456	7	B4654	9	B5917	20	B7414	12
813PA	24	B1195	1	B2129	24	B3483	7	B4686	11	B5929	18	B7415	13
821PA	14	B1197	23	B2140	5	B3487	7	B4687	12	B5939	18	B7416	12
856PA	5	B1198	18	B2146	23	B3488	7	B4688	11	B5962	18	B7422	14
857PA	18	B1199	18	B2153	5	B3610	11	B4910	9	B5989	18	B7439	14
858PA	10	B1214	1	B2158	6	B3632	11	B4916	9	B5992	18	B7440	14
861PA	18	B1220	23	B2159	6	B3645	24	B4918	9	B6109	15	B7442	14
915TM	21	B1222	1	B2160	5	B3650	24	B4942	11	B6124	15	B7444	13
919PA	3	B1233	3	B2224	7	B3654	24	B4955	9	B6136	15	B7484	12
91UJY	21	B1234	1	B2225	7	B3660	10	B4972	11	B6153	15	B7491	12
923TM	14	B1235	3	B2244	7	B3670	11	B5037	19	B6155	15	B7520	13
942TH	16	B1236	1	B2245	7	B3671	10	B5126	17	B6160	16	B7526	13
952TH	3	B1237	1	B2246	7	B3672	10	B5129	17	B6317	12	B7536	12
960PA	22	B1238	23	B2252	24	B3674	10	B5148	16	B6323	15	B7578	14
988PA	14	B1239	23	B2256	7	B3684	9	B5151	17	B6325	15	B7877	14
B0034	24	B1240	23	B2275	7	B3690	11	B5163	17	B6327	15	B7878	14
B0036	23	B1256	2	B2285	4	B3698	11	B5170	16	B6335	15	B7896	14
B0037	23	B1261	2	B2291	7	B3796	8	B5185	16	B6350	16	B7897	13
B0039	23	B1265	2	B2292	4	B3831	8	B5193	17	B6360	15	B7898	13
B0045	23	B1269	2	B2298	4	B3845	8	B5206	15	B6362	15	B7899	9
B0047	24	B1270	2	B2299	24	B3869	7	B5209	18	B6365	15	B7905	13
B0094	4	B1271	2	B2310	4	B3872	7	B5219	17	B6380	14	B7926	13
B0103	6	B1273	2	B2316	5	B3884	8	B5226	17	B6383	15	B7972	14
B0113	8	B1282	2	B2328	5	B3891	8	B5231	17	B6399	16	B7983	13
B0115	8	B1284	2	B2330	4	B3898	8	B5232	18	B6612	18	B8105	4
B0119	9	B1286	2	B2351	5	B3928	8	B5235	18	B6628	15	B8129	3
B0121	10	B1290	23	B2358	3	B3949	8	B5236	17	B6661	17	B8134	3
B0129	23	B1293	23	B2367	3	B3951	8	B5237	17	B6663	15	B8141	4
B0139	14	B1322	4	B2375	4	B3955	9	B5238	18	B6665	15	B8143	1
B0143	10	B1325	3	B2428	23	B3960	8	B5241	17	B6666	16	B8146	3
B0207	2	B1327	3	B2431	7	B3976	8	B5242	17	B6698	15	B8175	3
B0216	1	B1328	6	B2450	24	B3979	8	B5245	17	B6910	16	B8180	3
B0273	15	B1330	6	B2452	7	B3989	8	B5248	17	B6938	15	B8183	1
B0324	5	B1339	3	B2458	6	B3992	8	B5249	17	B6940	16	B8257	1
B0325	5	B1345	5	B2463	7	B4005	11	B5250	17	B6947	15	B8309	20
B0326	5	B1360	3	B2464	6	B4015	8	B5251	17	B6972	16	B8314	3
B0327	3	B1371	3	B2470	2	B4016	8	B5281	16	B6975	16	B8350	5
B0329	3	B1394	6	B2485	6	B4031	14	B5310	20	B6977	16	B8365	5
B0396	20	B1413	2	B2488	6	B4067	16	B5316	19	B6981	16	B8367	5
B0402	12	B1415	2	B2494	23	B4078	5	B5318	19	B6984	14	B8371	20