



Coats® EcoVerde™ Epic™ Multicolour

Coats EcoVerde Epic Multicolour is a high performance 100% recycled polyester corespun thread that has been injection dyed with up to 6 different colours to give an attractive, varied multicolour effect on the thread. Use Coats EcoVerde Epic Multicolour thread for eye-catching stitching effects on key wardrobe essentials.

From subtle tone-in-tone to rainbow contrast colours, Coats EcoVerde Epic Multicolour gives that extra special look and is especially effective when sewn onto darker colour fabrics and washed-out denims.

COATS EcoVerde™

Epic™
Multicolour



100% RECYCLED
POLYESTER CORESPUN

2026

Why choose Coats EcoVerde™ Epic™ Multicolour?

- Coats EcoVerde Epic Multicolour is a high tenacity corespun thread engineered to deliver exceptional sewing performance, durability, and a distinctive multicolour visual effect
- Thanks to the irregular shade sequence, each garment made with Coats EcoVerde Epic Multicolour is eye-catching and unique
- Excellent versatility, consistent seam quality and unique multicolour effect
- OEKO-TEX® STANDARD 100, Product Class I
- Less energy intensive to produce in comparison to virgin materials, which results in lower carbon emissions during production
- Delivers a similar level of performance as the virgin range, whilst offering sustainability benefits
- Global Recycled Standard (GRS) certified

Main Uses:

- Ladieswear and menswear for unique and special look
- Denim/Jeans for a distinctive washed-out effect
- Childrenswear for eye-catching effects
- Various other applications where a special shade effect is desired



Certified to the Global Recycled Standard (GRS) by IDFL, License No. 024352.



Product Range

Article Ticket	Ticket	Tex	Length	Average Strength cN	Elongation % Min - Max	Recommended Needle Size Metric
EVM5120	120	24	5,000M	1,190	17 - 26	70 - 90
EVM5080	080	40	5,000M	1,960	18 - 24	70 - 90
EVM5050	050	60	5,000M	3,040	17 - 26	100 - 120
EVM5030	030	105	5,000M	4,790	20 - 27	110 - 130

Shade range of 10 Popular Colours

101MU	104MU	116MU	106MU	109MU	105MU	112MU	107MU	111MU	102MU



Chemical Properties

Mineral acids:	Resistant to most mineral acids
Alkalies:	Essentially unaffected by weak alkalis, but less resistant to stronger alkalis, especially at higher temperatures
Organic solvents:	Generally unaffected, but soluble in some phenolic compounds
Bleaching:	Unaffected
Insects / microorganisms: (mildew, rot)	Unaffected
Laundering / dry cleaning:	Unaffected
Moisture regain:	0.4%

Fastness Properties

Washing Fastness 60°C	ISO 105-C10 C	Grade 4
Water Fastness	ISO 105-E01	Grade 4
Rub Fastness	ISO 105-X12	Grade 4
Hypochlorite Fastness	ISO 105-N01	Grade 4
Dry Cleaning Fastness	ISO 105-D01	Grade 4
Perspiration Fastness	ISO 105-E04	Grade 4
Artificial Light Fastness	ISO 105-B02	Grade 4





Sustainability at Coats



Energy

We reduce carbon emissions through more efficient use of energy and transitioning to renewable sources whenever they become available. This is our crucial contribution to combat climate change.



Materials

With Coats EcoVerde we are driving the material transition away from virgin oil-based sewing threads. And we are on target to achieve 60% sustainable materials by 2026.



Water

The colouration or dyeing process is where we use the most water in our operations. We take great care of water resource by reducing our water intensity and through the installation of water recycling facilities.



Waste

Through all our processes we ensure that we recover, re-use and recycle as much material as possible. Where residual waste product is unavoidable, the waste is processed responsibly and always with the smallest impact on the environment.



People

We have a responsibility to employees, their families, our communities and all the people in our wider supply chain who touch our business. Through policies, programmes and community events, we ensure that safety, wellbeing, fairness, equality, diversity and opportunity are always top of mind for everyone.

Other products in the range

To complement the Coats EcoVerde Epic range, we also have a selection of specialist Epic threads. Each of these have additional benefits specific to the end use.

Product Name	Description
Coats EcoVerde Epic	100% recycled premium polyester corespun with polyester wrap thread that is precisely engineered to create durable, attractive seams on a wide range of fabrics across many applications.
Coats EcoVerde Epic AWF	100% recycled premium polyester corespun with polyester wrap thread with free of perfluorinated compounds (PFCs), an environmentally friendly, anti-wicking thread for water resistant outdoor wear and workwear.
Coats EcoVerde Epic AS	100% recycled premium polyester corespun with polyester wrap thread designed for outdoor wear and engineered to provide excellent static and dynamic friction values which reduce leakage of 'down' through the needle hole.
Coats EcoVerde Epic Rugged	100% recycled premium polyester corespun with polyester wrap high-tech thread which combines the strength, performance and superior properties of Epic with bleach-fastness for a thread that can withstand denim wash processes.
Coats EcoVerde Epic Supermax	100% recycled premium polyester corespun with polyester wrap thread - An ultimate sewing thread for smooth, premium-looking seams on fine tailoring and high quality garments.

Special use Epic products are typically available across a select range of ticket sizes and technical information will in some cases vary from the above table.

To drive your hidden costs down, talk to Coats. From product audits in pre-production to the latest technical bulletins, we'll provide support that achieves measurable results.

For more information, talk to your Coats representative today or visit www.coats.com



Since conditions and applications vary considerably in the use of a product, the customer and/or user should assure themselves that the product meets end customer requirements and is suitable for the intended end use. Coats accepts no liability for unsuitable or improper use or application of products. Information provided is based on current averages and should be taken only as indicative. Coats accepts no liability for the preciseness and correctness of the information provided. Product information sheets are updated from time to time, please be sure you are referring to the most recent publication. Coats supports customers with advice on individual applications on request; if you have any questions or concerns, please contact us. Coats® is a registered trademark of J. & P. Coats, Limited. Coats EcoVerde™ and Epic™ are trademarks of J. & P. Coats, Limited. © Copyright reserved 2026.

JANUARY 2026